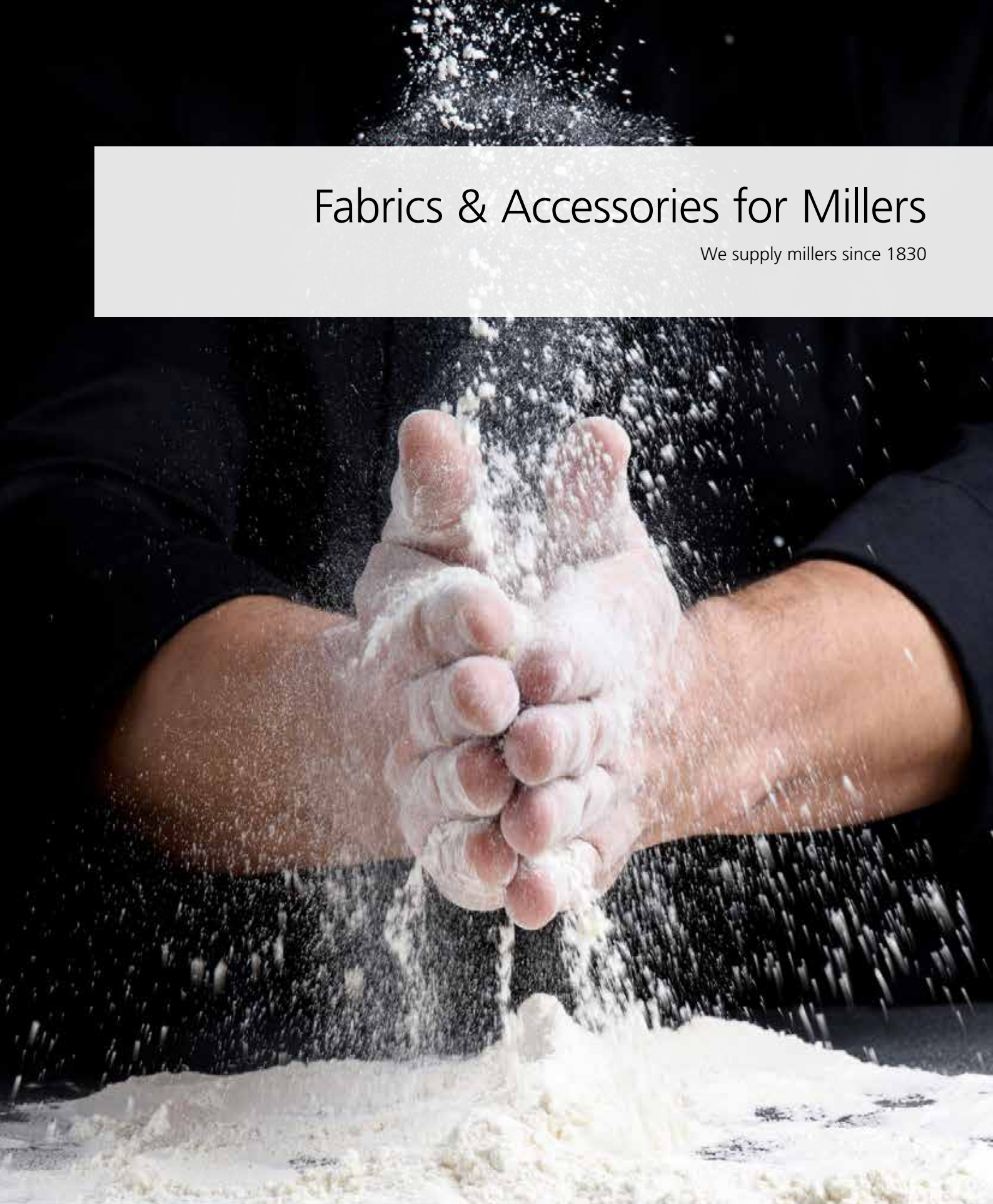


Fabrics & Accessories for Millers

We supply millers since 1830



Trusted Partner. Solution Provider. Pioneer.

S E F A R
■ ■ ■ ■

Fabrics for Plansifter

SEFAR NYTAL ® PA	4
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Modular Pneumatic Stretching System

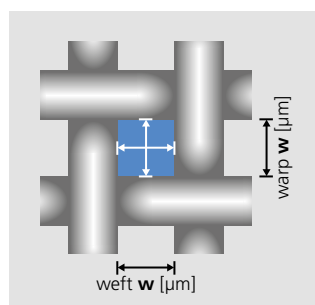
SEFAR® Pneumapp 2	22-23
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Accessories Catalog

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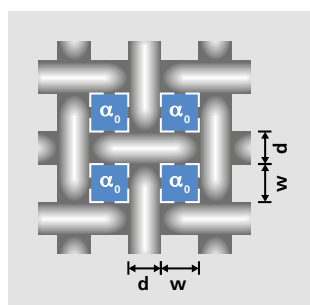
Definitions for technical lists**Mesh opening w [μm]**

The mesh opening w is the distance between two adjacent warp or weft threads.

Method

Two-dimensional image analysis

According to
ASTM E11

**Open area α₀ [%]**

The percentage of the open area α₀ is the sum of all mesh openings as percentage of the total fabric area.

Method

Two-dimensional image analysis

According to
ASTM E11

Calculation

$$\alpha_0 [\%] = \frac{w^2 \cdot 100}{(w + d)^2}$$

Today, SEFAR NYTAL® is the trusted brand name for all products Sefar produces and sells to the flour milling industry. Our products are available as ready to use articles and also as roll goods for all types of sieving machines. We are able to supply millers with all products from one source, such as fabrics for grading and flour sieving, dust filter bags as well as connector sleeves, sieve cleaners and tensioning equipment.

Food safety

The fabrics of the SEFAR NYTAL® PA, PET and Metal Mesh product lines are made from yarns that contain only substances recognized as safe for contact with food.

Relevant guidelines and regulations:

- U.S. FDA Code of Federal Regulations, Title 21 - Food and Drugs, Part 177 Indirect Food Additives: Polymers, Sections 177.1500 for Nylon resins (PA), 177.1630 for Polyethylene phthalate polymers (PET)
- Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food
- Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food
- Regulation (EC) 2023/2006

The products of the SEFAR NYTAL® Metal Mesh line comply with the following recommendations:

- U.S. FDA Code of Federal Regulations, Title 21 – Food and Drugs, Section 110.40 (Equipment and Utensils)
- EU Guideline of the Council of Europe «Metals and alloys used in food contact materials and articles» issued by the European Directorate for the Quality of Medicines & Health Care (EDQM), 2013, 1st edition

Our flour mill experts are happy to assist you whenever required.





Sieving Performance – Perfected

Enhancing productivity without sacrificing quality, regulatory compliance, or operational uptime is essential in the milling industry.

With decades of experience and strong customer partnerships, we understand these complex requirements. To address them, we offer tailored products and services designed to meet your specific needs.

Our commitment to high production standards and strict quality control ensures your operations consistently exceed industry expectations. Partner with us to improve product quality, increase yields, and maintain full regulatory compliance.

Minimize Disruptions, Maximize Efficiency

Our durable, high-quality sieves ensure equipment longevity, minimize disruptions and reduce downtime

Increase Throughput, Improve Yield

Our precision-woven mesh maximizes open area, increasing sieve throughput for higher yield and productivity.

Improve Performance, Reduce Operating Costs

We offer on-site operator training to ensure proper selection, tensioning, and installation of sieves to optimize operating costs.

Ensure Purity, Maintain Compliance

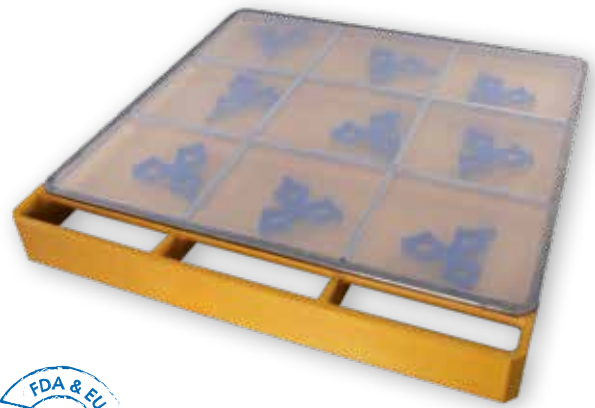
Our food-grade sieving mesh and expert training prevent contamination, ensuring compliance, audit success, and brand protection.

Streamline Supply, Prevent Delays

As a one-stop shop, we ensure 48-hour deliveries, optimizing inventory, reducing costs, and keeping milling operations running smoothly.

Ensure Perfect Fit, Improve Performance

Our OEM-compatible sieves and filters reduce maintenance, boost uptime, and optimize milling efficiency for higher productivity.

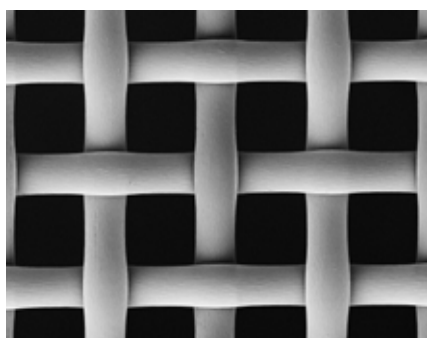


Precisely tuned fabrics for each type of plansifter.
SEFAR NYTAL® PA GG the classifier fabric line.



SEFAR NYTAL® PA GG

SEFAR NYTAL® PA GG Sefar fabric number	Mesh opening µm	Yarn diameter (nominal) µm	Open area %	Thread count n/cm	Thread count n/inch
PA-12GG-1800	1800	500	61	4.4	11.2
PA-16GG-1320	1320	400	59	5.8	14.7
PA-17GG-1250	1250	400	59	6.1	15.5
PA-18GG-1180	1180	350	59	6.5	16.5
PA-19GG-1120	1120	350	58	6.7	17.0
PA-20GG-1000	1000	320	57	7.5	19.1
PA-22GG-950	950	300	58	8.0	20.3
PA-23GG-900	900	300	56	8.3	21.1
PA-24GG-850	850	300	55	8.7	22.2
PA-26GG-800	800	280	55	9.4	23.9
PA-27GG-750	750	280	53	9.7	24.6
PA-28GG-710	710	260	53	10.5	26.7
PA-30GG-670	670	240	53	11.1	28.6
PA-31GG-630	630	240	53	11.5	29.8
PA-32GG-600	600	240	51	11.9	30.2
PA-34GG-560	560	240	49	12.3	31.2
PA-36GG-530	530	220	50	13.3	33.8
PA-38GG-500	500	220	48	13.7	34.8
PA-40GG-475	475	205	50	15.0	38.1
PA-42GG-450	450	200	48	15.4	39.1
PA-44GG-425	425	200	46	16.0	40.6
PA-45GG-400	400	180	48	16.8	42.7
PA-47GG-375	375	180	46	17.5	44.5
PA-50GG-355	355	160	48	19.4	49.3
PA-52GG-335	335	160	46	20.2	51.3
PA-54GG-315	315	160	44	21	53.3
PA-58GG-300	300	140	46	21.7	55.1
PA-60GG-280	280	140	44	23.8	60.5
PA-62GG-275	275	140	44	24.1	61.1
PA-64GG-265	265	140	43	25	63.5
PA-66GG-250	250	120	46	26.5	67.3
PA-68GG-243	243	120	45	28	71.1
PA-70GG-236	236	120	44	28	71.1
PA-72GG-224	224	120	42	29	73.7
PA-74GG-212	212	120	40	30	76.2



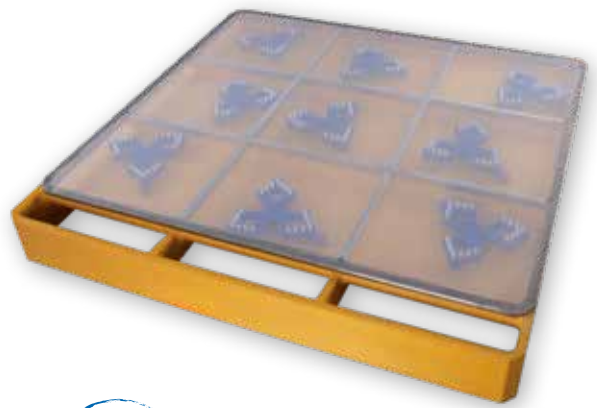
SEFAR NYTAL® PA-GG

Benefits

- High throughput
- High yield
- Long service life
- High reliability
- Wide range of granulation
- Precise granulation



Plansifter



The fabric lines for high quality flour for every type of plansifter.



SEFAR NYTAL® PA-XXX

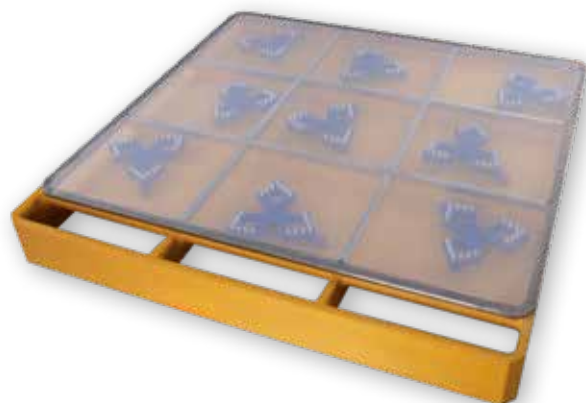
SEFAR NYTAL® PA-XXX flour sieve fabrics are used for harder types of wheat and Durum for long lifetime.

SEFAR NYTAL® PA-XXX Sefar fabric number	Mesh opening µm	Yarn diameter (nominal) µm	Open area %	Thread count n/cm	Thread count n/inch
PA-3 XXX-300	300	140	46	21.7	55.1
PA-4 XXX-280	280	140	44	23.8	60.5
PA-5 XXX-250	250	120	46	26.5	67.3
PA-6 XXX-212	212	120	41	30	76.2
PA-7 XXX-200	200	120	39	30	76.2
PA-8 XXX-180	180	100	41	36	91.4
PA-8½ XXX-160	160	100	38	37.5	95.3
PA-9 XXX-150	150	90	39	41	104.1
PA-9½ XXX-140	140	90	37	44	111.8
PA-10 XXX-132	132	80	39	45	114.3
PA-10½ XXX-125	125	80	37	48.8	124
PA-11 XXX-118	118	80	36	49	124.5
PA-12 XXX-112	112	70	38	55	140
PA-13 XXX-100	100	70	35	57	144.8
PA-14 XXX-95	95	70	33	60.6	153.9
PA-14½ XXX-90	90	60	36	67	170.2
PA-17 XXX-85	85	60	34	68	172.7

SEFAR NYTAL® PA-MF

SEFAR NYTAL® PA-MF (Milling Forte) flour sieve fabrics have been developed for metal frames as a compromise between durability and sieving efficiency, ideal for semi hard wheat.

SEFAR NYTAL® PA-MF Sefar fabric number	Mesh opening µm	Yarn diameter (nominal) µm	Open area %	Thread count n/cm	Thread count n/inch
PA-3MF-300	300	120	51	23.5	59.5
PA-4MF-280	280	120	49	25	63.5
PA-5MF-250	250	100	51	28.5	72.5
PA-6MF-212	212	100	46	31	78.7
PA-7MF-200	200	100	44	32.5	82.5
PA-8MF-180	180	90	44	36.5	92.5
PA-8½MF-160	160	90	41	40	101.5
PA-9MF-150	150	80	43	43	114
PA-9½MF-140	140	80	40	45	114.5
PA-10MF-132	132	70	43	49	124.5
PA-10½MF-125	125	70	41	51	129.5
PA-11MF-118	118	70	39	53	134.5
PA-12MF-112	112	60	42	57.5	146
PA-13MF-100	100	60	39	60	152.5
PA-14MF-95	95	60	38	64	162.5



SEFAR **NYTAL**® PA-Milling

SEFAR **NYTAL**® PA-Milling flour sieve fabrics are used for soft wheat, biscuit und rye flour and guarantees maximum efficiency due to the structured surface finish and the high open area.

SEFAR NYTAL ® PA-Milling Sefar fabric number	Mesh opening µm	Yarn diameter warp (nominal) µm	Yarn diameter weft (nominal) µm	Open area %	Thread count n/cm Warp	Thread count n/cm Weft	Thread count n/inch Warp	Thread count n/inch Weft
PA-4-280	280	100 + 2 x 60	100	53	25.5	26.5	65	67
PA-5-250	250	100 + 2 x 60	90	51	27.5	29	70	74
PA-6-212	212	90 + 2 x 60	80	49	32	30	81	76
PA-7-200	200	80 + 2 x 60	80	48	33.5	35.7	85	91
PA-8-180	180	80 + 2 x 60	70	46	35.7	40	91	102
PA-8½-160	160	70 + 2 x 60	70	44	40	43.5	102	111
PA-9-150	150	70 + 2 x 60	60	44	42.5	47.6	108	121
PA-10-132	132	60 + 2 x 50	60	43	47	52	119	132
PA-10½-125	125	60 + 2 x 50	60	41	48.5	54	123	137
PA-11-118	118	60 + 2 x 50	50	42	50.5	59.5	128	151
PA-12-112	112	60 + 2 x 50	50	40	51.5	61.5	131	156
PA-12½-106	106	60 + 2 x 50	50	39	56	64	142	163
PA-13-100	100	60 + 2 x 50	50	37	57	66.7	145	169
PA-14-95	95	50 + 2 x 43	50	38	61	69	155	175
PA-14½-90	90	50 + 2 x 43	50	36	62.5	71.5	159	182
PA-15-85	85	50 + 2 x 43	50	35	65	74	165	188
PA-17-80	80	50 + 2 x 43	44	35	68	81	173	206
PA-20-75	75	50 + 2 x 43	44	33	70	84.7	178	215
PA-25-63	63	43 + 2 x 43	44	29	78	94	198	239

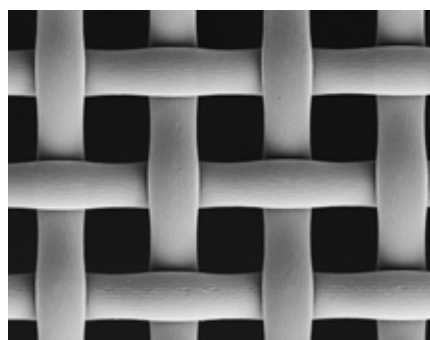


Benefits

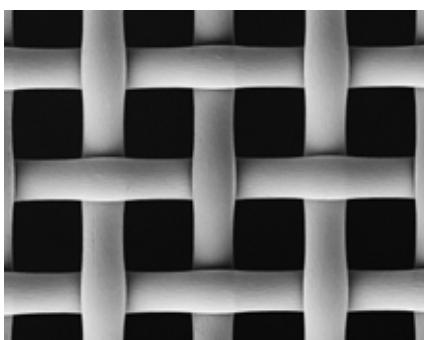
- High throughput
- High yield
- Long service life
- High reliability
- Wide range of granulation
- Precise granulation



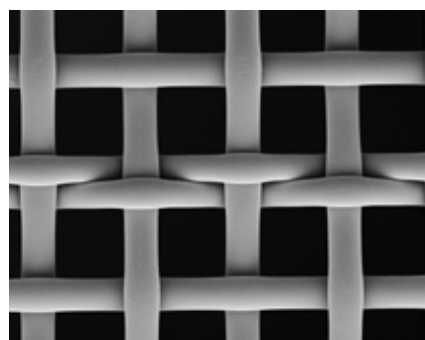
Do you request
expert advice?



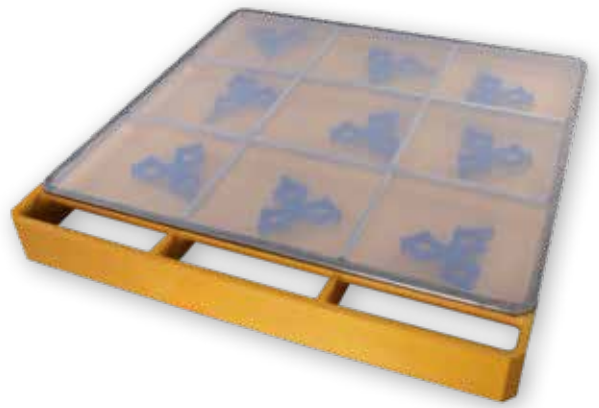
SEFAR **NYTAL**® PA-XXX (Triple X)



SEFAR **NYTAL**® PA-MF (Milling Forte)



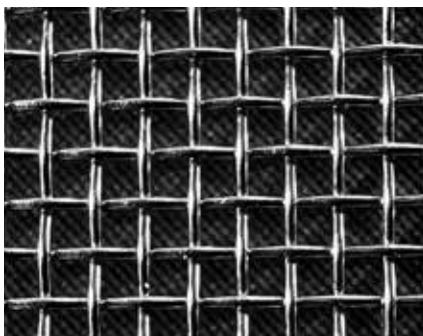
SEFAR **NYTAL**® PA-Milling



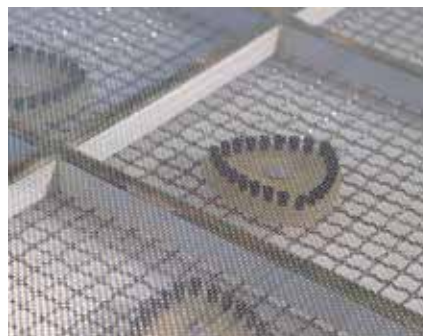
Precisely tuned Metal Mesh (AISI 304)
used on the primary screens of plansifters.

SEFAR **NYTAL**® Metal Mesh

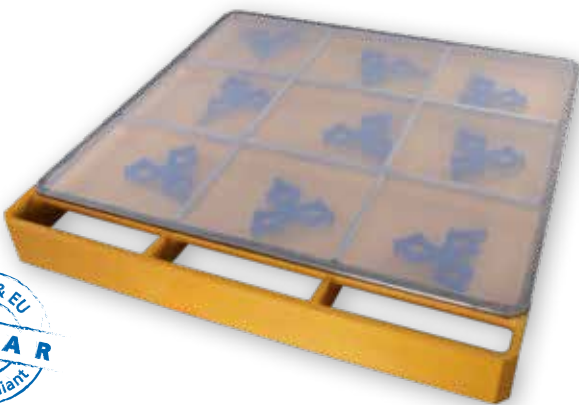
SEFAR NYTAL ® Metal Mesh Sefar fabric number	Mesh opening µm	Wire diameter (nominal) µm	Open area %	Thread count n/cm	Thread count n/inch
26-2000/74	2000	320	74	4.3	10.9
26-1800/72	1800	320	72	4.7	12
26-1600/77	1600	220	77	5.5	14
26-1400/75	1400	220	75	6.2	15.7
26-1250/72	1250	220	72	6.8	17.3
26-1180/71	1180	220	71	7.1	18.1
26-1120/70	1120	220	70	7.5	19
26-1060/69	1060	220	69	7.8	19.8
26-1000/67	1000	220	67	8.3	21
26-950/68	950	200	68	8.7	22
26-900/67	900	200	67	9.1	23
26-850/66	850	200	66	9.4	24
26-800/64	800	200	64	9.8	25
26-750/65	750	180	65	10.6	27
26-710/64	710	180	64	11.4	29
26-670/65	670	160	65.2	12.2	31
26-630/64	630	160	64	12.6	32
26-600/62	600	160	62	13.0	33
26-560/60	560	160	60	13.8	35
26-530/59	530	160	59	14.6	37
26-500/57	500	160	57	15.0	38
26-475/56	475	160	56	15.7	40
26-450/58	450	140	58	16.9	43
26-425/57	425	140	57	17.7	45
26-400/55	400	140	55	18.5	47
26-375/53	375	140	53	19.3	49
26-355/51	355	140	51	20.1	51
26-335/50	335	140	50	20.9	53
26-315/54	315	112	54	23.2	59
26-300/53	300	112	53	24.4	62
26-280/51	280	112	51	25.6	65
26-265/53	265	100	53	27.6	70
26-250/51	250	100	51	28.7	73
26-245/62	245	65	62	32.3	82
26-236/49	236	100	49	29.9	76
26-224/48	224	100	48	30.7	78
26-212/49	212	90	49	33.1	84
26-180/44	180	90	44	37.0	94
26-160/46	160	75	46	41.0	105
26-140/46	150	67	46	47.2	120
26-132/45	140	65	45	53.1	135
26-125/48	132	56	48	55.1	140
26-106/46	125	50	46	64.2	163



SEFAR **NYTAL**® Metal Mesh



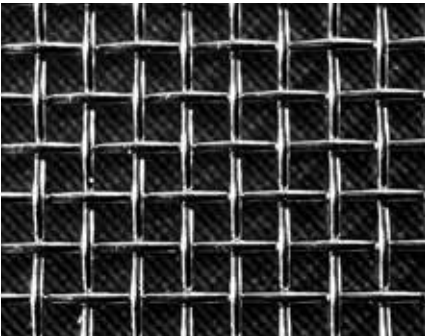
SEFAR **NYTAL**® Metal Mesh is used on the primary screens of plansifters as the abrasion from the product is typically high during this phase.



Even more robust option to
SEFAR NYTAL® Metal Mesh for plansifters.

SEFAR NYTAL® Metal Mesh Heavy

SEFAR NYTAL® Metal Mesh Heavy Sefar fabric number	Mesh opening μm	Wire diameter (nominal) μm	Open area %	Thread count n/cm	Thread count n/inch
26-2000/64	2000	500	64	4.0	10.2
26-1800/58	1800	560	58	4.2	10.7
26-1600/58	1600	500	58	4.8	12.2
26-1400/57	1400	450	57	5.4	13.7
26-1250/57	1250	400	57	6.0	15.2
26-1180/56	1180	400	56	6.3	16.0
26-1120/61	1120	315	61	7.0	17.8
26-1000/58	1000	315	58	7.6	19.3
26-950/56	950	315	56	7.9	20.1
26-900/55	900	315	55	8.2	20.8
26-850/63	850	224	63	9.3	23.6
26-800/58	800	250	58	9.5	24.1



SEFAR NYTAL® Metal Mesh Heavy

When screening conditions are challenging and/or particularly abrasive products (e.g. maize, rice) are sieved, then **Metal Mesh Heavy** is a more robust option.



Do you request expert advice?

A young man wearing a green short-sleeved shirt, white trousers, a white hairnet, and a black wristwatch is working in a factory. He is holding a rectangular tray filled with numerous small, light-colored fabric pieces. The tray is being moved towards a large, white industrial machine. The background is filled with a complex network of shiny, vertical stainless steel pipes and machinery, suggesting a food processing or pharmaceutical manufacturing environment.

Fabrics and ready
made covers
for purifier



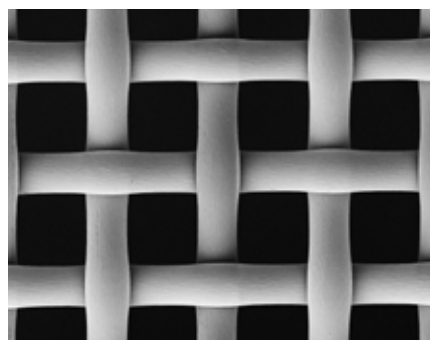
Precisely tuned fabrics available as roll goods for each type of purifier.

SEFAR NYTAL® PET-GG



Purifier fabric from Sefar glued to the base frame.

Sefar fabric number SEFAR NYTAL® PET GG	Mesh opening µm	Yarn diameter (nominal) µm	Open area %	Thread count n/cm	Thread count n/inch
PET-12GG-1800	1800	500	61	4.3	10.9
PET-14GG-1600	1600	450	61	4.9	12.4
PET-15GG-1400	1400	450	57	5.4	13.7
PET-16GG-1320	1320	400	59	5.8	14.7
PET-18GG-1180	1180	350	59	6.5	16.5
PET-19GG-1120	1120	350	59	6.7	17.0
PET-20GG-1000	1000	320	57	7.6	19.3
PET-22GG-950	950	300	58	8	20.3
PET-23GG-900	900	300	56	8.3	21.1
PET-24GG-850	850	300	55	8.7	22.1
PET-26GG-800	800	300	55	9	22.9
PET-27GG-750	750	280	53	9.7	24.6
PET-28GG-710	710	260	54	10.3	26.2
PET-30GG-670	670	260	52	10.7	27.2
PET-31GG-630	630	240	52	11.5	29.2
PET-32GG-600	600	240	51	12	30.5
PET-34GG-560	560	240	49	12.5	31.8
PET-36GG-530	530	220	50	13.3	33.8
PET-38GG-500	500	220	48	14	35.6
PET-40GG-475	475	200	50	15	38.1
PET-42GG-450	450	200	48	15.4	39.1
PET-44GG-425	425	200	46	16	40.6
PET-45GG-400	400	180	48	17.2	43.7
PET-47GG-375	375	180	46	18	45.7
PET-50GG-355	355	160	48	19.4	49.3
PET-52GG-335	335	160	46	20.2	51.3
PET-54GG-315	315	160	44	21	53.3
PET-56GG-300	300	140	46	22.5	57.2
PET-60GG-280	280	140	44	24	61.0
PET-64GG-265	265	120	47	26	66.0
PET-66GG-250	250	120	46	27	68.6
PET-70GG-236	236	120	43	28.5	72.4
PET-72GG-224	224	120	42	29	73.7



SEFAR NYTAL® PET-GG

Benefits

- Stable tension level ensures long operating time
- High throughput
- High reliability
- Wide range of granulation
- Precise granulation

Also available as ready-made covers for purifier.

For flours with low ash content & for producing clean semolina we recommend the open mesh fabric SEFAR NYTAL® PET-GG (polyester) for purifiers.



Precisely tuned fabrics available as ready-made cover for Bühler MQRF.

SEFAR **NYTAL**® PET-GG



Ready-made covers for quick clamping frame.

Stock items Sefar item number	Fabric number	Bühler part number
3100-0023-017	PET-18GG-1180	UXF-93208 006
3100-0023-010	PET-20GG-1000	UXF-93208 008
3100-0023-009	PET-22GG-950	UXF-93208 009
3100-0023-007	PET-24GG-850	UXF-93208 011
3100-0023-006	PET-26GG-800	UXF-93208 012
3100-0023-004	PET-28GG-710	UXF-93208 014
3100-0023-001	PET-30GG-670	UXF-93208 015
3100-0023-020	PET-31GG-630	UXF-93208 016
3100-0023-002	PET-32GG-600	UXF-93208 017
3100-0023-003	PET-34GG-560	UXF-93208 018
3100-0023-005	PET-36GG-530	UXF-93208 019
3100-0023-008	PET-38GG-500	UXF-93208 020
3100-0023-013	PET-40GG-475	UXF-93208 021
3100-0023-012	PET-42GG-450	UXF-93208 022
3100-0023-015	PET-44GG-425	UXF-93208 023
3100-0023-011	PET-45GG-400	UXF-93208 024
3100-0023-014	PET-47GG-375	UXF-93208 026
3100-0023-016	PET-50GG-355	UXF-93208 028
3100-0023-019	PET-52GG-335	UXF-93208 029
3100-0023-021	PET-54GG-315	UXF-93208 030

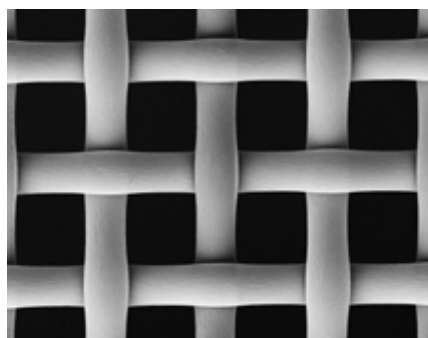
Non stock items Sefar item number	Fabric number	Bühler part number
5023-0614-800	07-2000/51	UXF-93208 001
5023-0607-600	PET-12GG-1800	UXF-93208 002
5023-0503-300	PET-14GG-1600	UXF-93208 003
5023-1000-114	PET-15GG-1400	UXF-93208 004
5023-0608-600	PET-56GG-300	UXF-93208 044
5023-0608-700	PET-60GG-280	UXF-93208 033
5023-0506-800	PET-64GG-265	UXF-93208 035
5023-1000-115	PET-66GG-250	UXF-93208 036
5023-1000-116	PET-72GG-224	UXF-93208 038

Other dimensions can be manufactured to order.

Other dimensions for other purifier types can be manufactured to order.



Brushes for purifiers with return brackets in width 455 and 510 mm.



SEFAR **NYTAL**® PET-GG

Benefits

- Stable tension level ensures long operating time
- High reliability
- High throughput
- Wide range of granulation
- Precise granulation

From our own yarn to fabric, precisely tuned, manufactured and ready-made for each type of purifier.





Precisely tuned fabric for centrifugal sifter cylinder (turbo and vibro). For efficient screening in all stages of your process.

SEFAR **NYTAL**® PA HD



Turbo sifter cylinder.

Sefar fabric number SEFAR NYTAL ® PA HD	Mesh opening µm	Yarn diameter (nominal) µm	Open area %	Thread count n/cm	Thread count n/inch
PA-2HD-350	350	240	38	17	43
PA-3HD-300	300	215	36	19.5	50
PA-5HD-250	250	180	37	23	58
PA-6HD-210	210	140	36	27.5	70
PA-8HD-177	177	125	36	33	84
PA-9HD-150	150	95	39	41	104

Precisely tuned fabrics also available as ready-made turbo sifter cylinder or vibro screen panel.



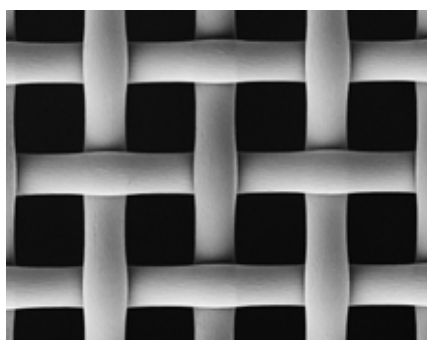
Turbo Sifter cylinder

Benefits

- Long service life
- Efficient sieving
- Precise granulation
- Precise fit in the sifter equipment of ready made turbo sifter cylinder or vibro screen panel



Vibro screen panel



SEFAR **NYTAL**® PA HD

Centrifugal sifter cylinder are mainly used to separate sticky products (e.g. flour from filters or from bran finishers).



Do you request expert advice?



Connector sleeves from Sefar ensure a permanently secure and flexible coupling between the sifters and the inlet & outlet connections of plansifters, purifiers and cleaning machines.

SEFAR **TETEX®** Multi



Connector sleeves

Sefar item number	Fabric number	Diameter mm	Height mm	Number of the rings	How to calculate height H
3100-2024-100	03-550-210 W	300	310	2	
3100-2024-101	03-550-210 W	240	280	2	
3100-2024-102	03-550-210 W	210	310	2	
3100-2024-103	03-550-210 W	150	290	2	
3100-2024-104	03-550-210 W	120	290	2	
3100-2024-105	03-550-210 W	120	150	1	
3100-2024-106	03-550-210 W	120	260	2	
3100-2024-107	03-550-210 W	80	100	0	
3100-2024-135	03-550-210 W	120	110	0	
3100-2024-145	03-550-210 W	80	150	0	

Above listed are all stock items. Other dimensions can be manufactured to order.

Once you have calculated height H, please select the next larger size connector sleeve with standard dimension from the table.



Assembly of connector sleeves.



Plansifter

Benefits

- Food compliant
- Premium quality elastic bands (No additional clamps required)
- Long life time
- Resistant against insect and bacteria
- Custom made size available on request

The design ensures a precise fit on the spout.
Clamping rings or cable binders are no longer necessary.



Sefar produces dust filter bags for side loader, made of high-quality SEFAR TETEX® NF needlefelt.

SEFAR TETEX® NF



Side loader

Dust filter bags for side loader – open top, round bottom

Optionally available certification	Sefar item number	Needle felt number	Ø Inside diameter mm	L Inside length mm	Dress details / Info
	3100-2026-001	07-351-600 NFI	120	810	
	3100-2026-002	07-351-600 NFI	120	1295	
	3100-2026-003	07-351-600 NFI	120	1895	
	3100-2026-004	07-351-600 NFI	120	2435	
	3100-2026-005	07-351-600 NFI	120	3035	
	3100-2026-076	07-351-600 NFIA	120	810	
FDA/EU Food compliant	3100-2026-610	07-350-500 NFIA	120	810	
	3100-2026-077	07-351-600 NFIA	120	1295	
FDA/EU Food compliant	3100-2026-611	07-350-500 NFIA	120	1295	
	3100-2026-078	07-351-600 NFIA	120	1895	
FDA/EU Food compliant	3100-2026-612	07-350-500 NFIA	120	1895	
	3100-2026-079	07-351-600 NFIA	120	2435	
FDA/EU Food compliant	3100-2026-613	07-350-500 NFIA	120	2435	
	3100-2026-080	07-351-600 NFIA	120	3035	
FDA/EU Food compliant	3100-2026-614	07-350-500 NFIA	120	3035	

Other dimensions for side loader can be manufactured to order.

Available in the following versions

- NFI = oil- and water-repellent polyester needlefelt
- NFIA = oil- and water-repellent polyester needlefelt, antistatic
- PET-felt 350 g/m² for low pressure filters
- PET-felt 500 g/m² for high pressure filters
- PET-felt 350 g/m² for low pressure filters, FDA/EU food compliance and antistatic properties



For side loader antistatic 3100-2026-611-00



For side loader 3100-2026-003

In response to increasing food safety requirements, Sefar offers the next generation dust filter bags for **side loaders** also with FDA & EU food compliance and antistatic properties according to ATEX directives.

Sefar produces dust filter bags for top loader, made of high-quality SEFAR TETEX® NF needlefelt.

SEFAR TETEX® NF



Top loader

Dust filter bags for top loader - open top + collar with 15 x 10 mm, round bottom

Optionally available certification	Sefar item number	Needle felt number	ø Inside diameter mm	L Inside length mm	Dress details / Info
	3100-2026-051	07-351-600 NFI C15	120	865	
	3100-2026-052	07-351-600 NFI C15	120	1260	
	3100-2026-053	07-351-600 NFI C15	120	1860	
	3100-2026-054	07-351-600 NFI C15	120	2400	
	3100-2026-055	07-351-600 NFI C15	120	3000	
	3100-2026-126	07-351-600 NFIA C15	120	865	
FDA/EU Food compliant	3100-2026-630	07-350-500 NFIA C15	120	865	
	3100-2026-127	07-351-600 NFIA C15	120	1260	
FDA/EU Food compliant	3100-2026-631	07-350-500 NFIA C15	120	1260	
	3100-2026-128	07-351-600 NFIA C15	120	1860	
FDA/EU Food compliant	3100-2026-632	07-350-500 NFIA C15	120	1860	
	3100-2026-129	07-351-600 NFIA C15	120	2400	
FDA/EU Food compliant	3100-2026-633	07-350-500 NFIA C15	120	2400	
	3100-2026-130	07-351-600 NFIA C15	120	3000	
FDA/EU Food compliant	3100-2026-634	07-350-500 NFIA C15	120	3000	

Other dimensions for top loader can be manufactured to order.

Available in the following versions

- NFI = oil- and water-repellent polyester needlefelt
- NFIA = oil- and water-repellent polyester needlefelt, antistatic
- PET-felt 350 g/m² for low pressure filters
- PET-felt 500 g/m² for high pressure filters
- PET-felt 350 g/m² for low pressure filters, FDA/EU food compliance and antistatic



For top loader antistatic 3100-2026-633

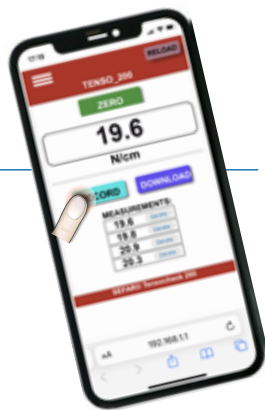


For top loader 3100-2026-051

In response to increasing food safety requirements, Sefar offers the next generation dust filter bags for **top loaders** also with FDA & EU food compliance and antistatic properties according to ATEX directives.

Tensioning sieves





The electronic gauge for monitoring miller's sieve tension.

SEFAR® Tensocheck 200

Product features

- High measurement accuracy
- Exact readings in measuring direction
- Highest process reliability and reproducible results
- WiFi connection allows remote control and data transfer
- Rechargeable battery via USB-C connection
- High-contrast LCD color display

Specifications

Dimensions: 80 x 95 x 115 mm
Weight: 1.01 kg with battery
3.7 V, 7.2 Wh lithium ion battery

Glass reference plate

Dimensions: 80 x 125 x 7 mm
In order to achieve reproducible results in the stretching process, a periodic review of the zero point of the device is recommended.

Tolerance measurement range

4.0 N/cm – 9.8 N/cm	± 0.2 N/cm
10 N/cm – 19.8 N/cm	± 0.4 N/cm
20 N/cm – 29.8 N/cm	± 0.6 N/cm
30 N/cm – 39.5 N/cm	± 1.0 N/cm
40 N/cm – 50.0 N/cm	± 1.5 N/cm

Connection

WiFi interface for remote control or CSV logging via smartphone or PC.



Recommended tension values

Polyamide (PA) & Polyester (PET) mesh	Wooden frames		Stainless steel & aluminum frames	
	Tension before gluing N/cm	Min. tension after one day N/cm	Tension before gluing N/cm	Min. tension after one day N/cm
Mesh opening µm				
> 630	15 (± 1)	8	17 (± 1)	9
600 - 465	14 (± 1)	7	16 (± 1)	8
450 - 315	13 (± 1)	7	15 (± 1)	8
300 - 212	12 (± 1)	6	14 (± 1)	7
200 - 112	11 (± 1)	6	13 (± 1)	7
< 100	10 (± 1)	5	12 (± 1)	6
Metal mesh	Wooden frames		Stainless steel & aluminum frames	
	Tension before gluing N/cm		Tension before gluing N/cm	
Mesh opening µm				
> 630	18 (± 1)		21 (± 1)	
600 - 465	17 (± 1)		20 (± 1)	
450 - 315	16 (± 1)		19 (± 1)	
300 - 212	15 (± 1)		18 (± 1)	
200 - 112	14 (± 1)		17 (± 1)	
< 100	13 (± 1)		16 (± 1)	

Testing conditions: 18-21°C / 50-60% RH. The maximum tension depends on the quality of the fabric as well as the stability of the screen frame.



Optional available: Calibration control plate

Ensures maximum process control by regular in-house checking of the accuracy. If the check should result in a measured value outside the tolerance limit, the SEFAR® Tensocheck 200 needs to be sent to the Sefar technology center for readjustment (Part number: 3101-1007).

Sefar Quicktal is a single-component cyanoacrylate adhesive with a separate accelerator. The adhesives are FDA & EU food compliant.

SEFAR **NYTAL**® Quicktal



Application instructions:

Frame preparation

The surface that comes into contact with the adhesive and mesh should be processed as follows:

- Metal and aluminum frames should be roughened beforehand (for best result sandblasting should be used and then degreased with acetone).
- Wooden frames should be sanded (the wood must be dry and dust-free).
- Minor glue residue need not be removed if the frame surface is smooth.

Fabric tension

- After stretching, weight must be placed on the fabric to ensure that it is in contact with the frame along the entire circumference.

Adhesion mesh

- The mesh must cover and make contact with the entire mounting surface.
- Apply the adhesive through the mesh onto the surface. A thin strip is enough, even with wide frames.
- Spray the accelerator over the applied adhesive at a distance of 20 – 30 cm from the surface. Short spray intervals are best.
- During spraying make sure that the mesh has uniform contact with the frame.



Glue drying time

- Approx 15 – 20 minutes without Quicktal accelerator.
- Approx 1 – 2 minute with Quicktal accelerator.
- Cured (polymerized) glue is FDA & EU food compliant.

Caution

- Use only in well-ventilated areas.
- Avoid direct skin and eye contact.
- Prior to gluing please consult the safety data sheet.
- Each bottle is marked with the expiry date (month/year).
- Use existing stock first.
- Store in cool, dry place, protected from sun and moisture; preferably in a refrigerator.

Sefar part number SEFAR NYTAL ® Quicktal	Product	Use	FDA & EU food compliancy
5600	Quicktal adhesive, low viscosity, 50 g (47 ml), 100 g (94 ml) or 500 g (472 ml) bottle	Mesh opening < 850 um	X
5602	Quicktal-D-Bonder, 500 ml bottle	Remove the old fabric from the frame	
5603	Quicktal 77, high viscosity glue, 50 g (47 ml) bottle	Mesh opening > 850 um	X
5604	Quicktal Metal, 100 g (94 ml) or 500 g (472 ml) bottle	For stainless steel frames	X
6502	Quicktal accelerator spray, 200 ml	Accelerates the drying of the adhesive	



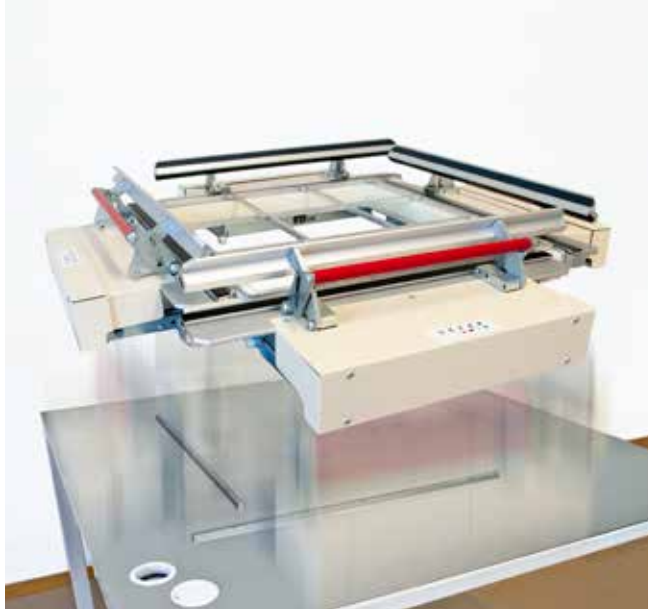
SEFAR **NYTAL**® Quicktal product examples



Do you request
expert advice?

A specially developed modular stretching system as a result of a combination of practical experience and clever engineering.

SEFAR® Pneumapp 2



Stretching unit for one frame

Modular solution

- Three different clamp sizes (jaw widths).
- The control unit provide a reliable working system which is suitable for all frame sizes and fabrics.
- The pneumatic connectors are made for easy device reconfiguration.

Benefits

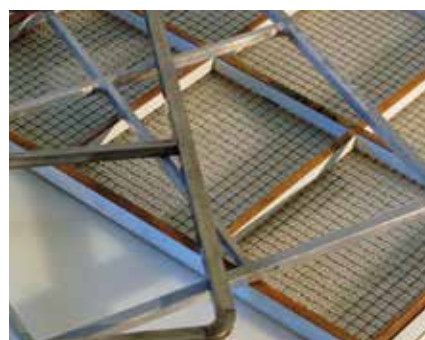
- Simple operation without excessive force.
- No slippage of the mesh from the clamps.
- Suitable for all frame types and sizes.
- Stretches all types of fabric, whether coarse or fine, polyester, polyamide or metal mesh.
- Safe operation and precise and kind-to-the-mesh.
- The fabric can be accurately positioned.
- Easy access for application of adhesive.
- Uniform tension in both directions.
- Consistent reproduction of the required tension values.
- High and consistent quality of the sieves.
- Minimum maintenance necessary.



Frame spacer



Frame support



Sieve frames: metal, aluminum and wood

Common examples of stretching equipment in milling.

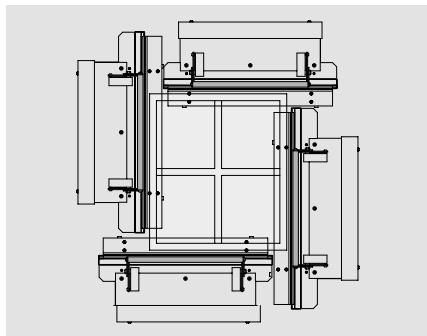
The system is based on three clamp sizes jaw width 630 mm, 730 mm and 1000 mm.

Control unit PN 200.

The control unit PN200 has a tension capacity up to 28 Newton at about 10 bar air pressure: it allows for simple handling in a compact area and its modular system is upgradable from one to two frame sizes. In addition, two control units can be combined in dual operation.

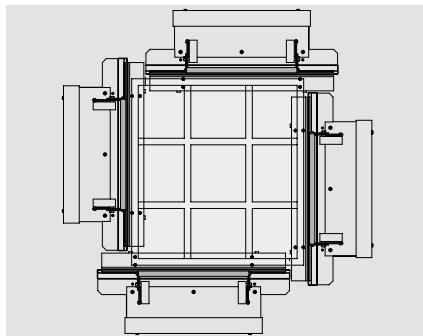
The indicated solutions are possible variants.

Please give us your frame dimensions (L x W x H), the material (wood, aluminum or metal) and the system (one- or two-frame system). We would be pleased to offer you the best solution.



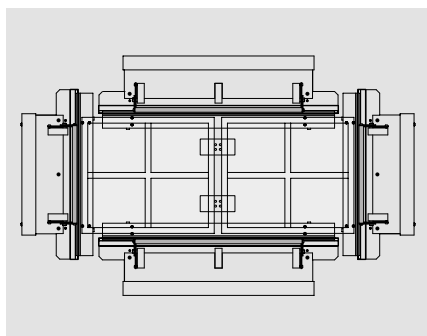
One frame max. size 650 x 650 mm

2 x PN-630 Stretching clamps
2 x PN-730 Stretching clamps
1 x PN-200 Control unit
1 x 6225 PN 2 stretching table



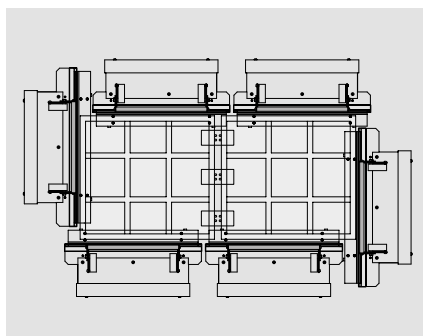
One frame max. size 740 x 740 mm

4 x PN-730 Stretching clamps
1 x PN-200 Control unit
1 x 6225 PN 2 stretching table



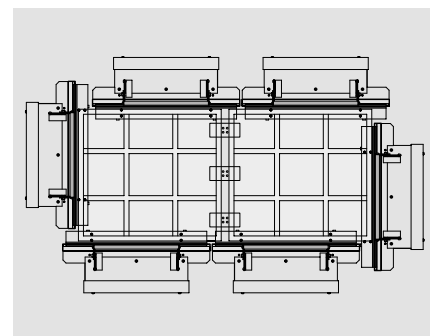
Two frames 500 x 730 mm

2 x PN-1000 Stretching clamps
2 x PN-730 Stretching clamps
1 x PN-200 Control unit*
2 x 6225 PN 2 Stretching table
1 x 6229 PN 2 Connection kit



Two frames 620 x 570 mm

4 x PN-630 Stretching clamps
2 x PN-730 Stretching clamps
1 x PN-200 Control unit*
2 x 6225 PN 2 Stretching table
1 x 6229 PN 2 Connection kit



Two frames 710 x 655 mm

6 x PN-730 Stretching clamps
1 x PN-200 Control unit*
2 x 6225 PN 2 Stretching table
1 x 6229 PN 2 Connection kit

*Expandable to two x PN-200 control units



Cover for SEFAR® Pneumapp 2
1250 x 1250 mm or 2500 x 1250 mm



Do you request
expert advice?

Expert Design: Built on over 190 years of milling expertise, these patented cleaners enhance movement and efficiency, delivering superior cleaning.

SEFAR **NYTAL**® Sieve Cleaners



Technical Data	Item	Materials	No. of Brushes / Knobs	Weight / pc.	Dimensions w/h/d
Sieve Cleaners with Knobs	1087	PU	21	50 g	120 x 25,5 x 132 mm
Sieve Cleaners with Brushes	1088	PU, PA	21	60 g	123 x 29 x 132 mm

Knobs and Brushes

- Knobs: Designed for coarse mesh ($>300\ \mu\text{m}$ mesh opening), including metal mesh.
- Brushes: Ideal for fine cloths ($\leq 300\ \mu\text{m}$ mesh opening) with durable bristles for longer life and effective cleaning.
- Both feature raised protectors to minimize wear.

Color for Food Safety

- Blue color enhances optical detection, meeting food industry standards.

Unique Shape

- Star-shaped for durability and effective cleaning.
- Tongue design cleans under frame crossbars.
- Pivoting hub and corner elements scrape tray pans efficiently.
- Mesh-to-pan clearance: 28.5–30 mm.

Regulatory Compliance

- FDA and EU-compliant materials ensure food safety. Declaration of conformity available on request.

Weight and Hardness

- Optimal weight ensures free movement.
- Softer shore hardness minimizes wear on wooden frame boxes while maintaining durability.

Maintenance Guidelines

- Replace sieve cleaners every 4–5 months in rebolters; reuse in sifters for up to 12 months, depending on conditions.



The PA brushes are ideal for fine cloths ($\leq 300\ \mu\text{m}$ mesh opening).



Choose version with knobs with coarse mesh ($> 300\ \mu\text{m}$ mesh opening) incl. metal mesh.

Suitable for modern high capacity sifters with metal frames.
Not suitable for wooden frames with metal back wire.



Do you request expert advice?



3111 | SEFAR® Tensochek 200, tension measuring instrument.



3101-1007 | Calibration control plate for SEFAR® Tensochek 200.



6200 | Stretching clamp PN-630 small.

6201 | Stretching clamp PN-730 medium.

6202 | Stretching clamp PN-1000 large.



6203 | Control unit PN-200.



6204 | Guide bar PN-10 for PN-630 and PN-730, 630 x 10 x 10 mm.

6205 | Guide bar PN-11 for PN-1000, 880 x 10 x 10 mm.

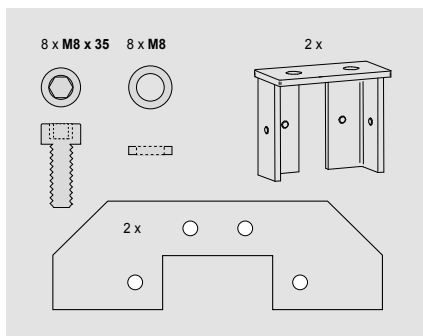


8071 | Galvanized steel weight 1 kg.



6225 | SEFAR® Pneumapp 2 stretching table for four 630/730 mm clamps with wheels, aluminum table top, table size 1250 x 1250 mm.

6230 | SEFAR® Pneumapp 2 stretching table for four 630/730/1000 mm clamps with wheels, aluminum table top, table size 1480 x 1480 mm.



6229 | Connection Kit to 6225 for double table with 6 clamps, table size 1250 x 2500 mm.



6231 | Cover for SEFAR® Pneumapp 2 stretching table size 1250 x 1250 mm.

6233 | Cover for SEFAR® Pneumapp 2 stretching table size 2500 x 1250 mm.



6219 | Stretching aid PN-15 for fabrics $\leq 140 \mu\text{m}$.

6220 | Stretching aid PN-20 for fabrics $\leq 112 \mu\text{m}$.

6222 | Stretching aid PN-14 for fabrics $\leq 200 \mu\text{m}$.



6208 | MDF frame support for metal frames PN-63M for PN-630 620 x 30 x H47 mm.

6210 | MDF frame support for metal frames PN-100M for PN-1000 990 x 30 x H47/53 mm.

6211 | MDF frame support for the metal frame overflow side PN-63MO for PN-630 620 x 30 x H47/53 mm.

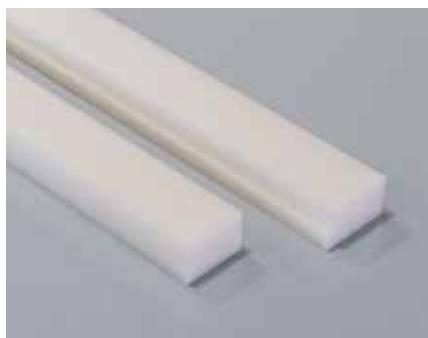
6213 | MDF frame support for the metal frame overflow side PN-100MO for PN-1000 990 x 30 x H47/53 mm.



6214 | MDF frame support for wooden frames PN-63W for PN-630 620 x 30 x H40 mm.

6215 | MDF frame support for wooden frames PN-73W for PN-730 720 x 30 x H40 mm.

6216 | MDF frame support for wooden frames PN-100W for PN-1000 990 x 30 x H40 mm.

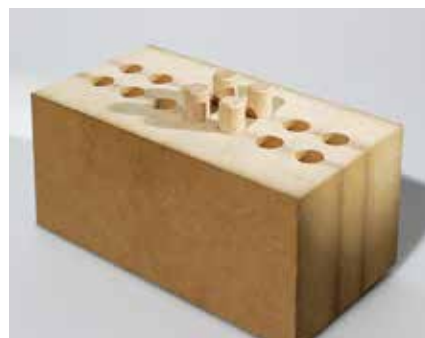


6209 | Frame support for metal frames PN-73M for PN-730, 720 x 30 x H47 mm.

6212 | Frame support for the metal frame overflow side PN-73MO for PN-730, 720 x 30 x H47/53 mm.



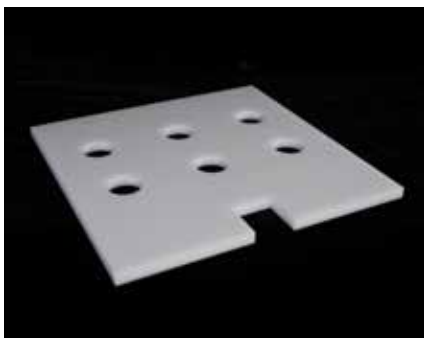
8082 | Frame support stainless steel PN-73S for PN-730, 720 x 45 x H45 mm.



6218 | Frame spacer/support PN-50 for all frame types, 190 x 103M x 94W mm.



8083 | Frame spacer for purifiers MQRG made of PE HD.



6232 | Frame spacer for purifier MQRH made of PAS-PE.

Accessories Catalog – Fabric Adhesive



5600 | SEFAR NYTAL® Quicktal adhesive, low viscosity, 50 g (47 ml), 100 g (94 ml), 500 g (472 ml) bottles for wooden and aluminium frames, mesh openings < 850 µm.

Product with FDA & EU 10/2011 conformity.



5602 | SEFAR NYTAL® Quicktal D-Bonder, 500 ml bottle. Softens the adhesive and worn-out fabric can be easily removed from the frame.



5603 | SEFAR NYTAL® Quicktal 77, high viscosity glue, 50 g (47 ml) bottle for wooden and aluminium frames, mesh openings ≥ 850 µm.

Product with FDA & EU 10/2011 conformity.



5604 | SEFAR NYTAL® Quicktal Metal, 100 g (94 ml), 500 g (472 ml) bottles, for stainless steel frames.

Product with FDA & EU 10/2011 conformity.



6502 | SEFAR NYTAL® Quicktal accelerator spray, 200 ml, shortens the curing time from approx. 30 min. down to approx. 1 min..

Number per packaging unit:

50 g (47 ml) adhesive 10 pieces per unit.

100 g (94 ml) adhesive 5 pieces per unit.

500 g (472 ml) adhesive 1 piece per unit.

500 ml SEFAR NYTAL® Quicktal D-Bonder

1 piece per unit.

200 ml SEFAR NYTAL® Quicktal accelerator spray

10 pieces per unit (single sales possible).

Accessories Catalog – Sieve Cleaners for Purifier



1100 | Purifier brushes with return brackets 455 mm.

1101 | Purifier brushes with return brackets 510 mm.

12 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



**Do you request
expert advice?**



1020 | Cotton pad sieve cleaner, high density (red line).

1023 | Cotton pad sieve cleaner, medium density (green line).
50 pieces per packaging unit.



1021 | Plastic sieve cleaner with metal button (transparent).

100 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1022 | Plastic sieve cleaner with plastic button (transparent).

100 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1034 | Pan sieve cleaner with round hole, type F (white).

25 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1024 | Pan cleaner with round hole (transparent).

100 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1033 | Sieve cleaner with black bristles and metal button (intended for sieves with metal fabrics).

25 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1031 | Sieve cleaner with knobs and metal button (white).

30 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1032 | Sieve cleaner with white brush and metal button (white).

25 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1040 | Ball sieve cleaner, Ø 15.9 mm, 5/8" (opaque).

25 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1095 | Ball sieve cleaner Ø 15,58 mm (blue).

100 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1098 | Drum shape sieve cleaner (blue).

500 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1036 | Cube sieve cleaner, 14,3 mm (white).

25 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.

Accessories Catalog – Sieve Cleaners for Plan Sifters with Back Wire



1036 | Cube sieve cleaner, 14,3 mm (transparent).

25 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



1039 | Cube sieve cleaner, 15,9 mm, 5/8" (transparent).

25 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



1042 | Cube sieve cleaner, 12.7 mm (white).

500 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.

Accessories Catalog – Sieve Cleaners for Plan Sifters without Back Wire



1080 | Dual sieve cleaner with lip and knobs (white).

18 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



1081 | Dual sieve cleaner with white brush (white).

6 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



1082 | Dual sieve cleaner with black bristles (white), recommended for stainless steel sieves.

25 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



1083 | NOVA sieve cleaner with knobs (opaque).

20 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



1084 | NOVA sieve cleaner with nylon brushes (opaque).

20 pieces per packaging unit.

Product with FDA & EU 10/2011 conformity.



1087 | Sieve Cleaner with knobs (blue).

Product with FDA & EU 10/2011 conformity.



1088 | Sieve Cleaner with brushes (blue).

Product with FDA & EU 10/2011 conformity.



Do you request
expert advice?

Accessories Catalog – Sieve Cleaners for Separators



1037 | Ball sieve cleaner, polyurethane, Ø 30 mm (opaque).
25 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1043 | Rubber ball sieve cleaner, Ø 40 mm (ivory).
25 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.



1096 | Ball sieve cleaner Ø 24.67 mm (blue).
200 pieces per packaging unit.
1097 | Ball sieve cleaner Ø 31.3 mm (blue).
100 pieces per packaging unit.
Product with FDA & EU 10/2011 conformity.

Accessories Catalog – Sealing Fabrics



8076 | Protective tape cotton, 11 mm wide, 50 m roll.
8077 | Protective tape cotton, 13 mm wide, 50 m roll.



3F00-0000-140 | High-piled plush 4 mm, 140 cm wide.



8074 | Plush stripes 100 % Mohair wool 25.4 mm, pile a 30 m.
8099 | Plush stripes 100 % Mohair wool 15.9 mm, pile a 30 m.
8100 | Plush stripes 100 % Mohair wool 12.7 mm, pile a 30 m.



8101 | Wool felt strips width 25 mm, thickness 2 mm self-adhesive, length 5 m.
8102 | Wool felt strips width 30 mm, thickness 2 mm self-adhesive, length 5 m.
8103 | Wool felt strips width 16 mm, thickness 2 mm self-adhesive, length 5 m.
8104 | Wool felt strips width 10 mm, thickness 2 mm self-adhesive, length 5 m.
8105 | Wool felt strips width 11 mm, thickness 2 mm self-adhesive, length 5 m.
Product with FDA & EU 10/2011 conformity.



5038 | Test sieve set 200 mm diameter (Bottom, sieve-frame, cover, lever).

5039 | Additional divided sieve-frame for test sieve set.



5035 | Flour-spatula without magnifier incl. case.

8073 | Flour-spatula without magnifier, with case and SEFAR NYTAL® logo.

8079 | Flour-spatula with magnifier, case and SEFAR NYTAL® logo.



6051 | Pneumatic stapler Duo Fast LDS-5016.

6052 | Staples for Duo Fast LDS-5016, box of 5.000 pcs..



6059 | Scraping Knife with one spare blade, Sandvik.

6090 | Replacement blade for scraper Sandvik.



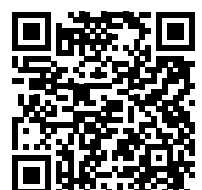
6061 | Tube picking hammer No. 2 / 750 g.



8090 | Magnifying glass 8 x with scale.



8096 | Mesh counter opening, 18 x 18 mm.



Do you request expert advice?



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Sefar Group

Sefar is the leading manufacturer of monofilament precision fabrics for filtration and screen printing applications. Sefar products are used in a wide variety of industries, reaching from electronics, medical, automotive, aerospace, food, water, pharmaceutical and graphics to chemicals, fertilizers and minerals. With its profound understanding of the applications, Sefar helps its customers to achieve optimum results in their industrial processes. With subsidiaries and representatives around the world, Sefar offers its customers the comprehensive, global support they need.

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Our current general sales conditions shall apply.

Please consult the current local product data sheet prior to any use.

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